



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3564-9
Job Sheet 168781



Part No: D3564-9

Job Qty: 20 ea

Part Name: Wearplate Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/22/17

Job Tracking No:

Due Date: 12/1/17

Created By: Mario Poulin

Type: Stock

Description:

Customer: Eagle Copters Australasia Pty Ltd (CEAGL13)

67 Aviation Drive Coffs Harbour, NSW, 2450 Australia ph:61 2 6690 3300

Note: DWG REV E IPP Rev:A New Issue 07-03-08 ec IPP Rev:B As per Rev C 07-07-09 JLM IPP Rev:C As per Rev D 07-09-09 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		11/30/17	0.00	0.00	Start Up Waterjet		17/12/17
100	Waterjet	20 pcs		11/30/17	0.00	3.86	Waterjet1		17/12/17
120	QC	20 pcs		11/30/17	0.00	0.00	QC8		38
130	Brake NC	20 pcs		11/30/17	0.22	1.06	Brake NC 1		DAS 2.89
140	QC	20 pcs		11/30/17	0.00	0.00	QC5		38
150	Autoweld 1	20 pcs		11/30/17	0.00	8.00	Automated welding		1/BCA
160	QC	20 pcs		11/30/17	0.00	0.00	QC10		38 DAS
170	QC	20 pcs		11/30/17	0.00	0.00	QC5		2.89 38
180	SprayPaint	20 pcs		12/1/17	0.00	3.50	Spray Paint		DT 17-12-29
190	QC	20 pcs		12/1/17	0.00	0.00	QC5		38
200	Packaging	20 pcs		12/1/17	0.00	0.00	Packaging3		BEB 17/12/29
210	QC21-SA	20 Ea		12/1/17	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S16GA	28	35	0	0
Rockgard 138705 exp 12/18					

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearshoe	3.227inches $\pm$ 0.010	3.237 3.217		
2	Wearshoe	2.432inches $\pm$ 0.010	2.442 2.422		
3	Wearshoe	2.500inches $\pm$ 0.030	2.530 2.470		
4	Wearshoe	6.000inches $\pm$ 0.010	6.010 5.990		
5	Wearshoe	12.104inches $\pm$ 0.010	12.114 12.094		
6	Wearshoe	18.000inches $\pm$ 0.010	18.010		

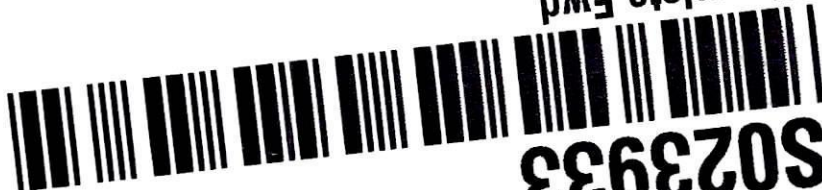
Mfg Date: 12/17/17
Job No: 168781

Start up Operation

D3564-9

PART NO:
Revision:
Operation:
Change No:

Wearplate Fwd



S023933

DART
AEROSPACE

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

			17.990
7	Wearshoe	18.000inches $\pm$ 0.010	18.010 17.990
8	Wearshoe	18.000inches $\pm$ 0.030	18.030 17.970
9	Wearshoe	9.000inches $\pm$ 0.030	9.030 8.970
10	Wearshoe	11.500inches $\pm$ 0.030	11.530 11.470
11	Wearshoe	0.300inches $\pm$ 0.010	0.310 0.290
12	Wearshoe	0.300inches $\pm$ 0.010	0.310 0.290
13	Wearshoe	0.188inches + 0.005 - 0.001	0.193 0.187
14	Wearshoe	0.375inches $\pm$ 0.010	0.385 0.365
15	Wearshoe	0.063inches $\pm$ 0.010	0.073 0.053

Plex 11/22/17 3:38 PM dart.poulin.mario